

# Formula 067

## DESCRIPTION

Formula 067 is a new generation amorphous polyolefin adhesive that sets harder with high temperature resistance. It shows excellent bond strength on polypropylene substrates.

## NON-TOXIC

The components in Formula 067 have been analyzed by a qualified toxicologist and this product is certified to be non-toxic under the ASTM D-4236 designation. Additionally, Formula 067 meets FDA CFR 175.105 adhesive requirements for indirect food contact.

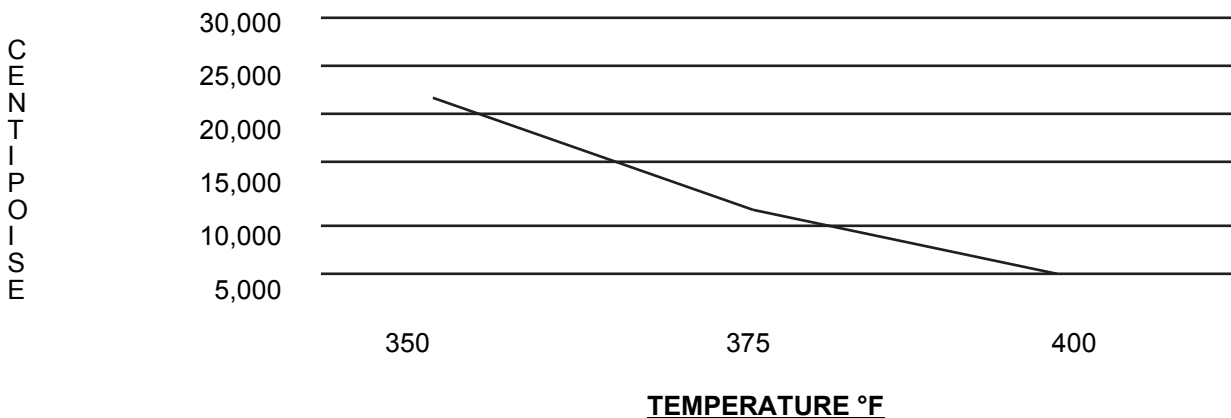
## PRODUCT SPECIFICATIONS

Softening point	315°F (157°C)
Viscosity @ 350°F (177°C), centipoise	21,000
Specific gravity	0.98
Shear tensile strength on pine, psi	450
Adhesive tensile on pine, psi	170
Adhesive tensile on polypropylene, psi	141
Hardness @ 72°F (25°C)	90
Heat resistance	215°F (102°C)
Open time (approx.) seconds	20

## Test Method

ASTM E28-67
Brookfield Thermosel
ASTM 1475
ASTM D-1002
ASTM D-1344-78
ASTM D-1344-78
Shore "A"
AdTech
AdTech

## VISCOSITY PROFILE



## APPLICATION

For optimum performance, Formula 067 should be applied in one of AdTech's reliable hand held hot melt applicators.

**IMPORTANT NOTICE:** All statements, technical information and recommendations contained herein are based on tests we believe to be reliable but the accuracy of completeness thereof is not guaranteed, and the user should determine the suitability of the product for the intended use. AdTech disclaims any responsibility for any warranties of merchantability and fitness for purpose, verbal recommendations of its representatives and consequential damages.