

# Formula 298

## DESCRIPTION

Formula 298 spray hot melt adhesive is formulated for spray application using bulk hot melt equipment. Formula 298 combines long tack time up to (1 1/2 minutes), high heat resistance, and high output for bonding larger surfaces up to (48 square feet).

## NON-TOXIC

The components in Formula 298 have been analyzed by a qualified toxicologist and this product is certified to be non-toxic. Additionally, Formula 298 meets FDA CFR 175.105 adhesive requirements for indirect contact with food.

## TYPICAL USES

Ad-Tech 298 bonds foams, fabrics, wood, metals and packaging materials in many product assembly applications.

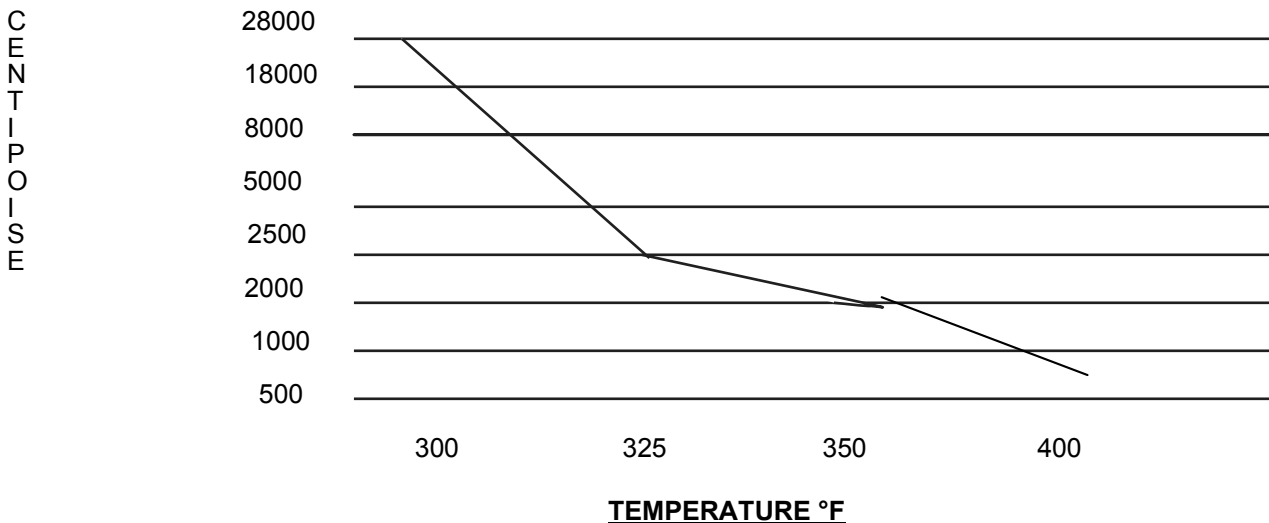
### PRODUCT SPECIFICATIONS

Viscosity @ 350°F (177°C), centipoise	2,000
Ring & ball softening point	292°F (145°C)
Adhesive tensile on pine, psi	234
Heat resistance (50 gram weight)	215°F (102°C)
Delay tack time, seconds	90
Open time, seconds	30

### Test Method

Brookfield Thermosel
ASTM E28-67
ASTM D-1344-78
AdTech
AdTech
AdTech

### VISCOSITY PROFILE



## APPLICATION

For optimum performance, Formula 298 should be applied in one of AdTech's reliable hand held hot melt applicators.

**IMPORTANT NOTICE:** All statements, technical information and recommendations contained herein are based on tests we believe to be reliable but the accuracy of completeness thereof is not guaranteed, and the user should determine the suitability of the product for the intended use. AdTech disclaims any responsibility for any warranties of merchantability and fitness for purpose, verbal recommendations of its representatives and consequential damages.